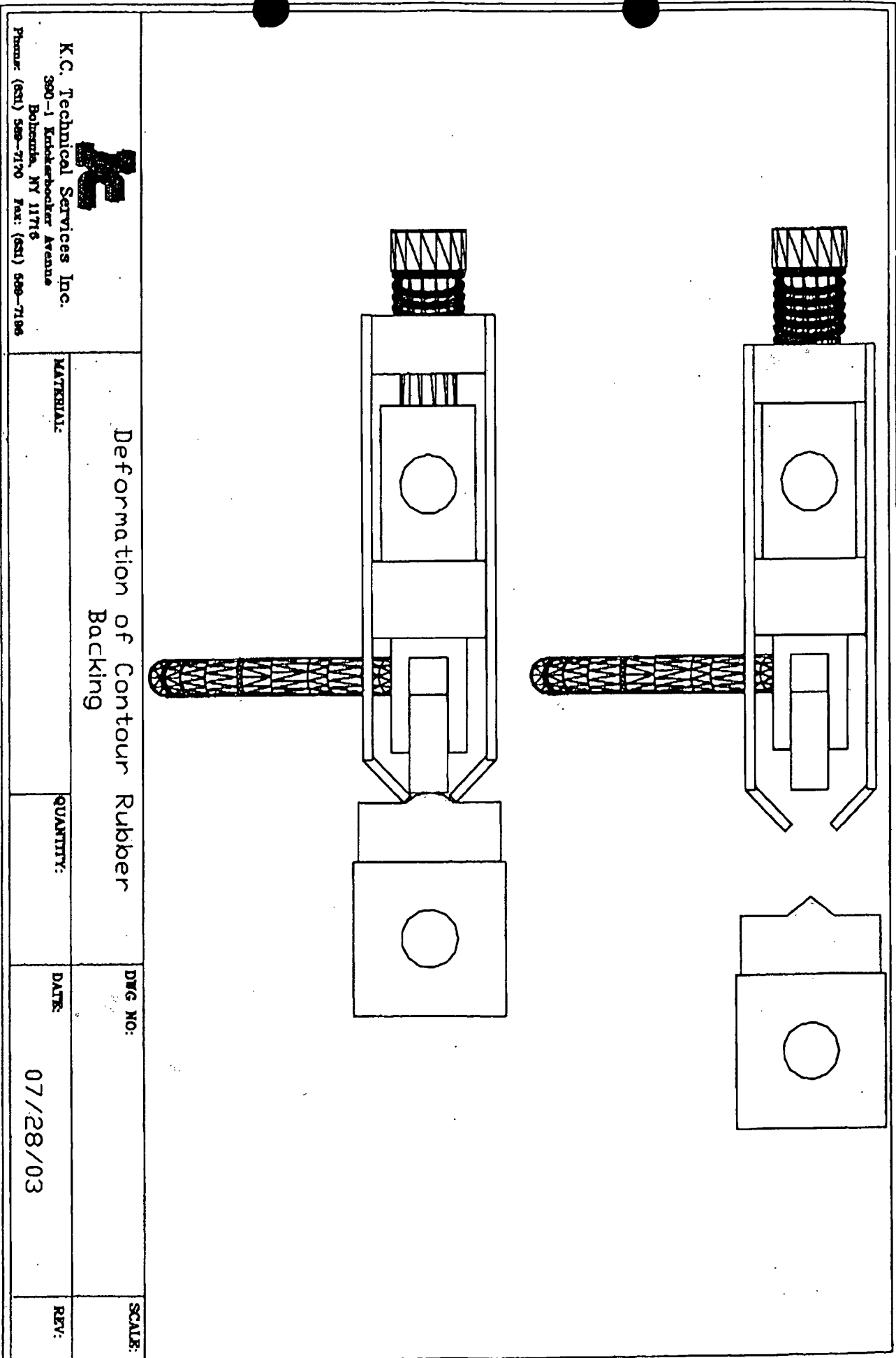


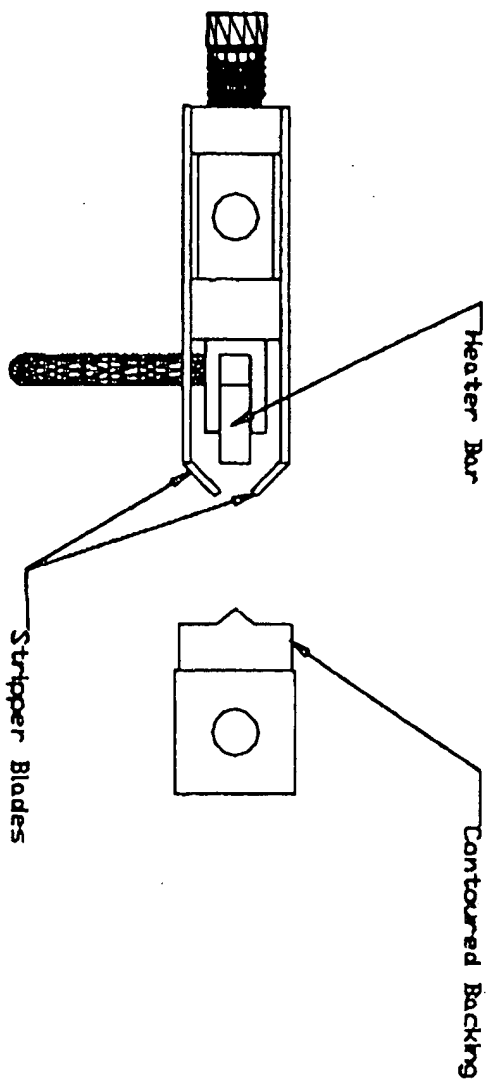
EXHIBIT A



K.C. Technical Services Inc.
390-1 Erdelwooder Avenue
Babsonville, NY 11716
Phone: (631) 566-7170 Fax: (631) 566-7196

Deformation of Contour Rubber Backing		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/28/03	

Seal Operation Stage 1: Jaws Fully Retracted



K.C. Technical Services Inc.
390-1 Eisenhower Avenue
Bohemia, NY 11716
Tel: (631) 569-7170 Fax: (631) 569-7168

Seal Bar Operation

MATERIAL:

QUANTITY:

DATE:

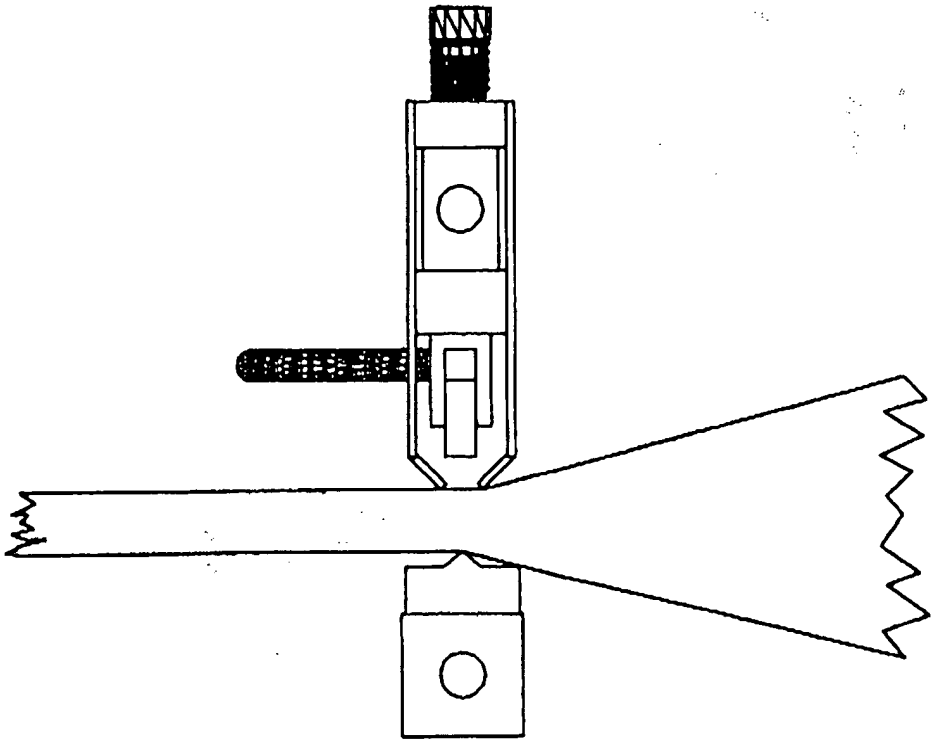
07/26/03


DWG NO:

SCALE:

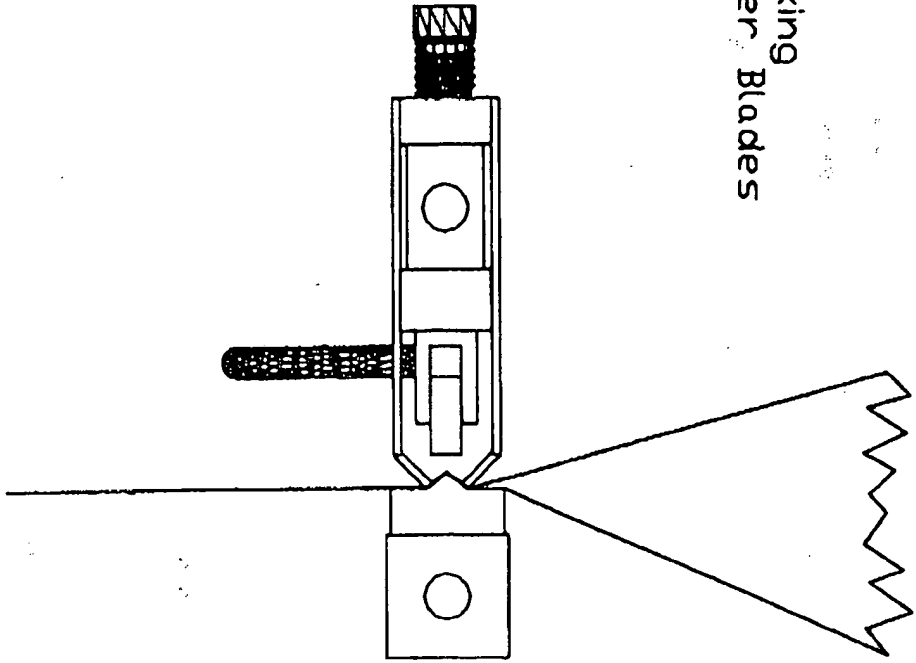
REV:

Seal Operation Stage 2: Jaws Closing



 <p>K.C. Technical Services Inc. 360-1 Kitchener Road Babesville, NY 11716 Phone: (815) 688-7170 Fax: (815) 688-7198</p>		Dwg No:		Scale:
		Date: 07/26/03		Rev:
Seal Bar Operation		Material:	Quantity:	

Seal Operation Stage 3: Contoured Backing Engages Stripper Blades



Seal Bar Operation

KC
 K.C. Technical Services Inc.
 390-1 Kitchener Avenue
 Richmond, NY 11716
 Phone: (607) 669-7179 Fax: (607) 669-7198

MATERIAL:

QUANTITY:

DATE:

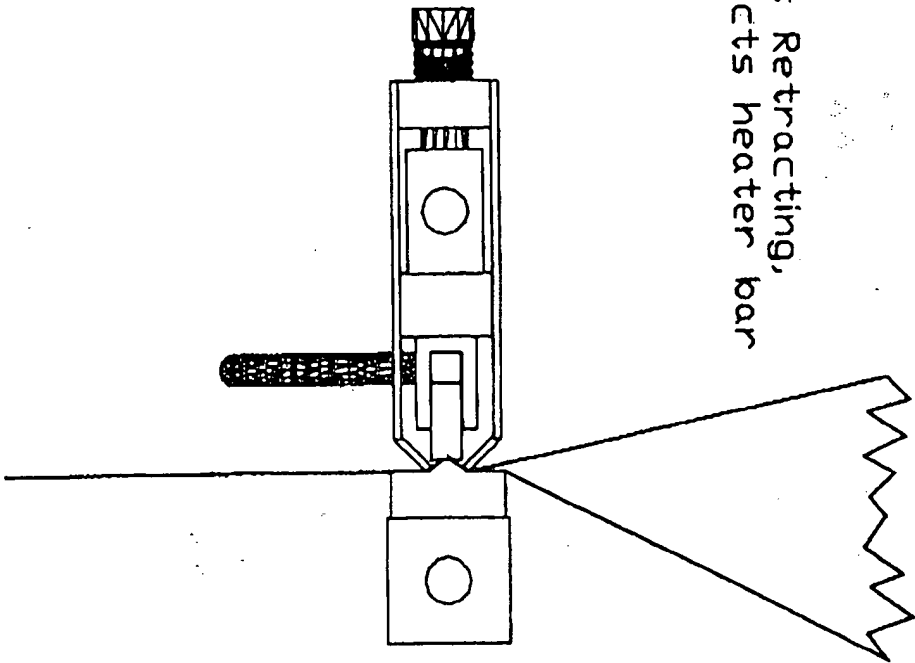
07/26/03

DWG NO:

SCALE:

REV:

Seal Operation
 Stage 4:
 Stripper Blades Retracting,
 until film contacts heater bar



Seal Bar Operation

K.C. Technical Services Inc.
 390-1 Kriegerbocker Avenue
 Rahway, NJ 07065
 Phone: (908) 688-7170 Fax: (908) 688-7198

MATERIAL:

QUANTITY:

DATE:

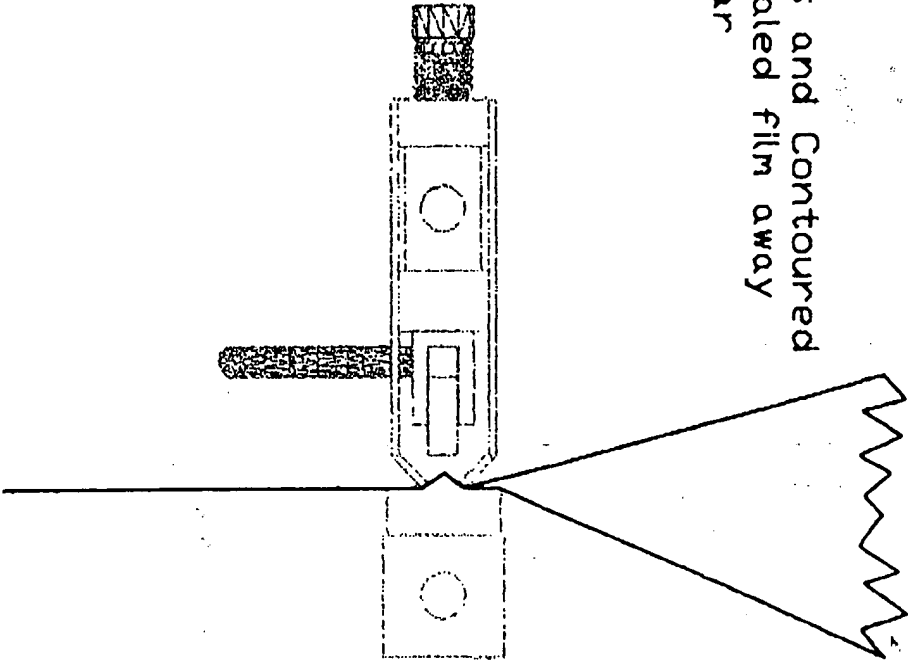
07/26/03

DWG NO:

SCALE:

REV:

Seal Operation
 Stage 5:
 Stripper Blades and Contoured
 Backing pull sealed film away
 from heater bar

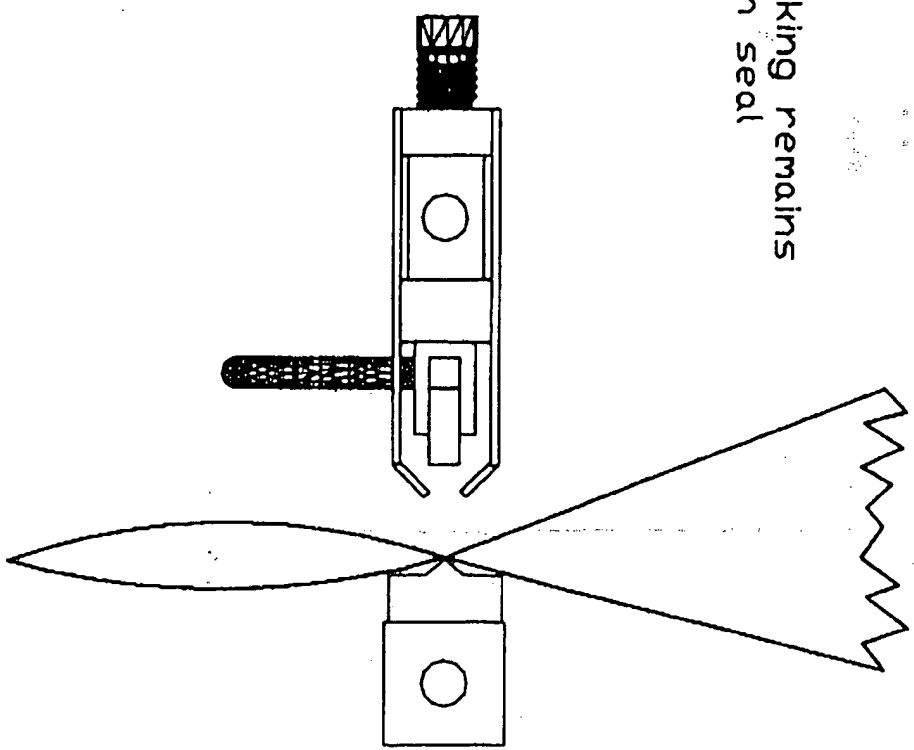


K.C. Technical Services Inc.
 390-1 Kinderhook Avenue
 Beekmantown, NY 11716
 Phone: (800) 699-7179 Fax: (800) 699-7166

Seal Bar Operation

MATERIAL:	QUANTITY:	DWG NO:	SCALE:
		DATE:	REV:
		07/26/03	

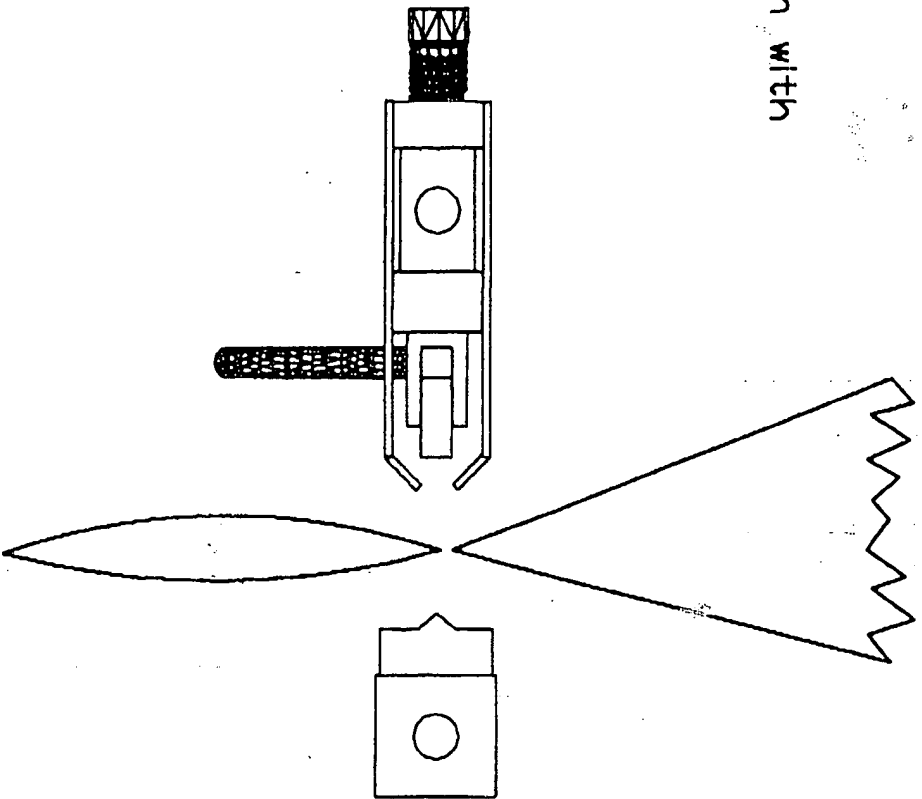
Seal Operation
 Stage 6:
 Contoured Backing remains
 in contact with seal



K.C. Technical Services Inc.
 380-1 Knickerbocker Avenue
 Basking Ridge, NJ 07176
 Phone: (609) 680-7170 Fax: (609) 680-7108

Seal Bar Operation		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/26/03	

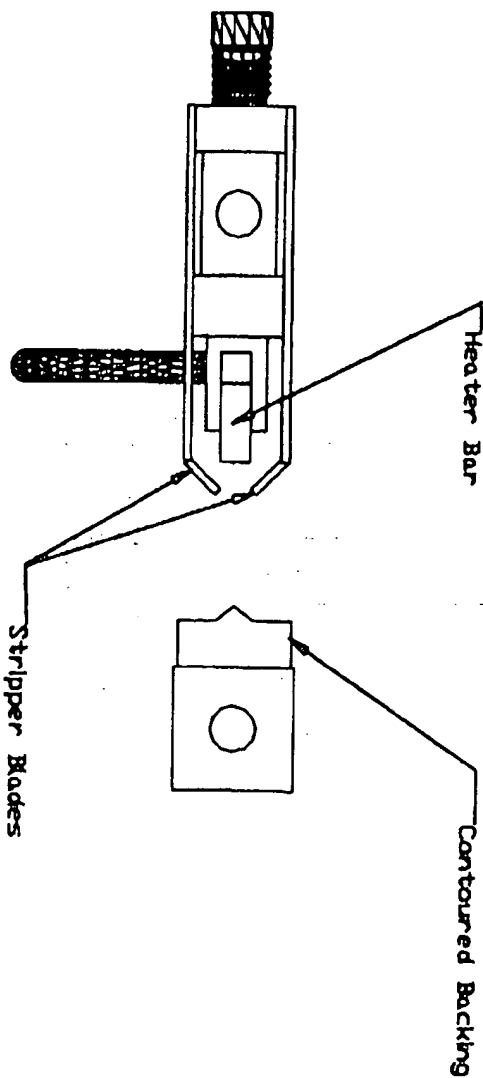
Seal Operation
 Stage 7:
 Jaws fully open with
 completed seal



K.C. Technical Services Inc.
 390-1 Katsbach Avenue
 Baberula, NY 11716
 Phone (609) 669-7170 Fax (609) 669-7196

Seal Bar Operation		DWG NO:	SCALE:
MATERIAL:	QUANTITY:	DATE:	REV:
		07/26/03	

Seal Operation Stage 1: Jaws Fully Retracted



K.C. Technical Services Inc.
390-1 Knickerbocker Avenue
Bohemia, NY 11716
Tel: (631) 662-7170 Fax: (631) 662-7199

Seal Bar Operation

MATERIAL:

QUANTITY:

DATE:

07/26/03

DWG NO:

SCALE:

REV: